sip	lip	slip
Sam	lamb	slam
sew	low	slow
soup	loop	sloop

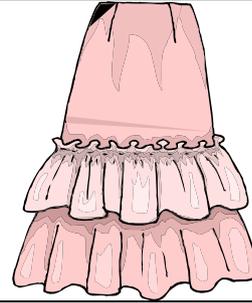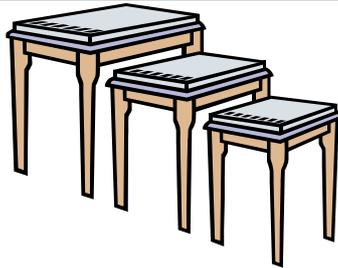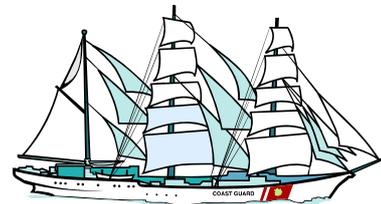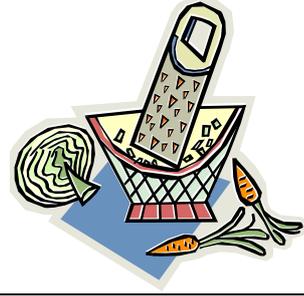|		
saw	law	slaw
fake	lake	flake
fight	light	flight

sip lip slip Sam lamb slam sew low slow soup loop
sloop saw law slaw fake lake flake fight light flight

	Most Complex		Sonority Difference
⬆	Voiceless fricative + nasal	sm sn	2
	Voiceless fricative + liquid	fl fr θr sl	3
⬇	Voiced stop + liquid or voiceless fricative + glide	bl br dr gl gr sw	4
	Voiceless stop + liquid	pl pr tr kl kr	5
	Voiceless stop + glide	tw kw	6
	Least Complex		

Consider targeting 3-element clusters, and 2-element clusters with smaller sonority differences (2 or 3 or 4).

vowels	0	**voiced fricatives**	4
glides	1	**voiceless fricatives**	5
liquids	2	**voiced stops**	6
nasals	3	**voiceless stops**	7